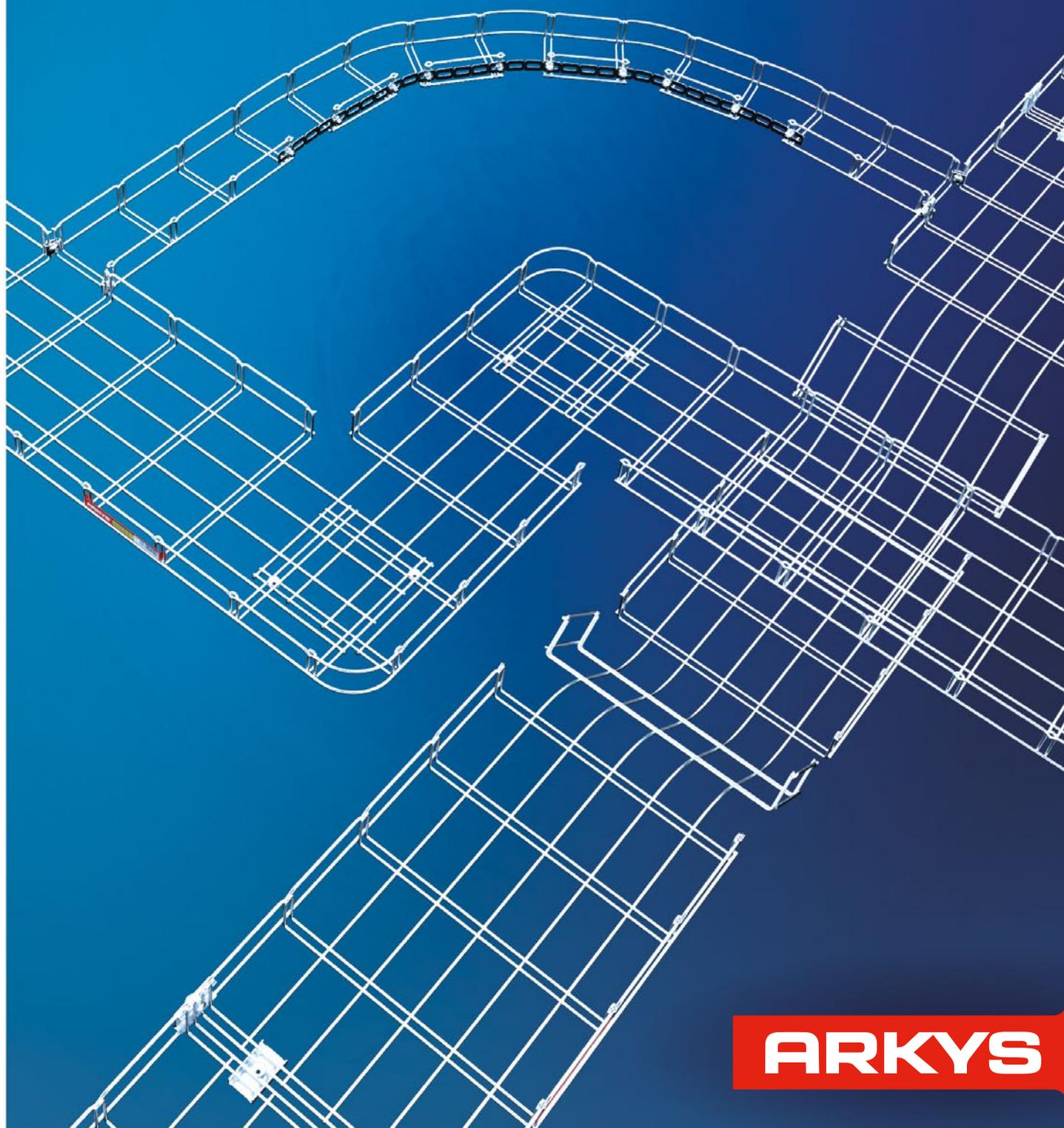


# MERKUR<sup>2</sup>

HANDBUCH ZUR AUSFÜHRUNG  
DER FORMELEMENTE DER TRASSE



**ARKYS**

## **ALLGEMEINE ANWEISUNGEN ZUR FORMGEBUNG**

allgemeine Informationen und Anweisungen

S. 3

## **GRUNDELEMENTE**

### **FORMGEBUNG IN DER EBENE**

Breite der Gitterrinne 50 mm

S. 4

Breite der Gitterrinne 100 mm

S. 5

Breite der Gitterrinne 150 mm

S. 6

Breite der Gitterrinne 200 mm

S. 7

Breite der Gitterrinne 250 mm

S. 8

Breite der Gitterrinne 300 mm

S. 9

Breite der Gitterrinne 400 mm

S. 10

Breite der Gitterrinne 500 mm

S. 11

### **TRASSENKREUZUNGEN**

Breite der Gitterrinne 50, 100 mm

S. 12

Breite der Gitterrinne 150 - 500 mm

S. 12

### **RÄUMLICHE FORMGEBUNG**

Höhe des Seitenteils 50, 100 mm

S. 13

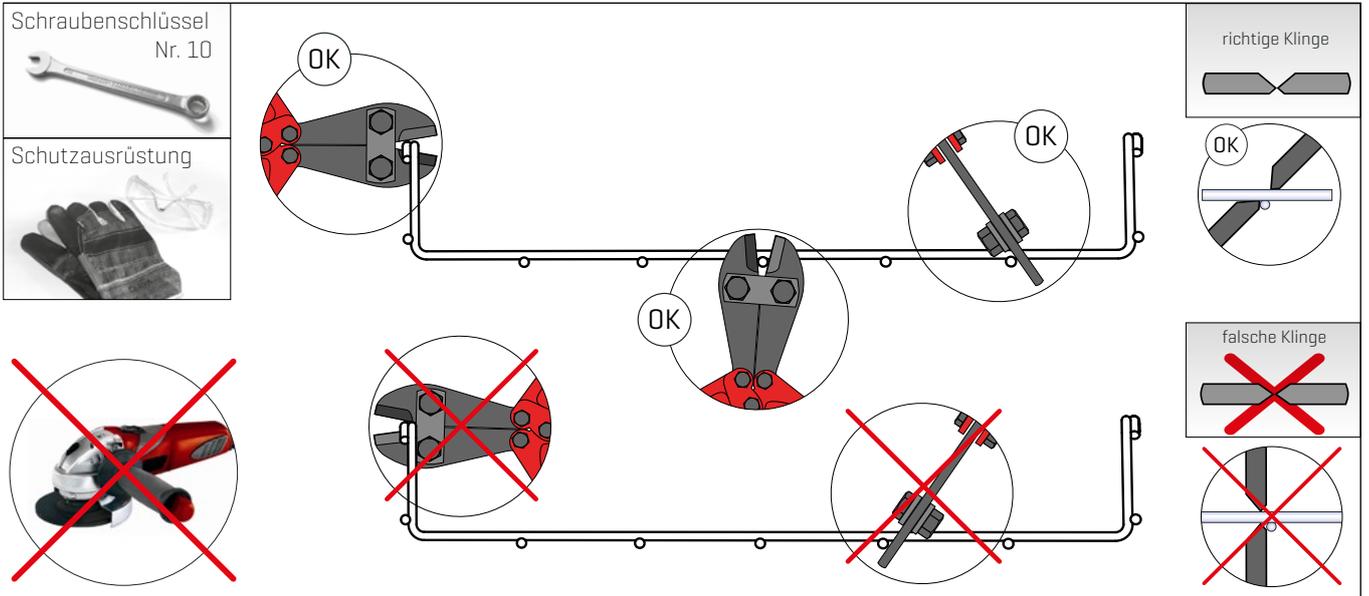
räumliche Umgehung von Trassen

S. 13

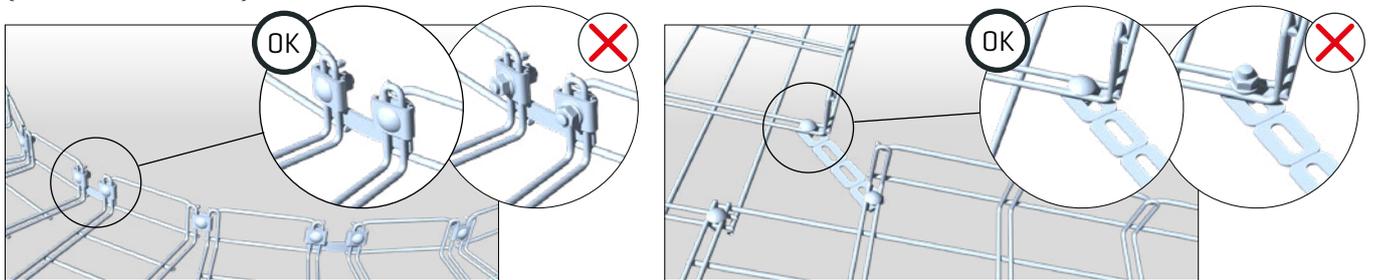
### **TRASSENANSCHLÜSSE**

Anschlüsse von Trassen verschiedener Breite

S. 14



Zum Erreichen der deklarierten Tragfähigkeit der Gitterrinne ist jeweils vor und nach dem Formteil ein Befestigungselement zu verwenden (siehe Zubehör MERKUR).

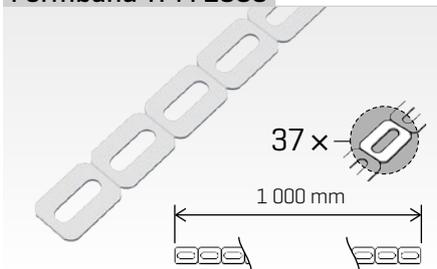


## VERWENDETE KOMponentEN UND ZUBEHÖR

### Verbinder SZM 4



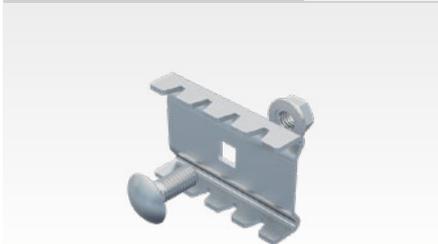
### Formband TPM 1000



### Verbindungssatz SPM 1



### Rinnenverbinder SZM 1

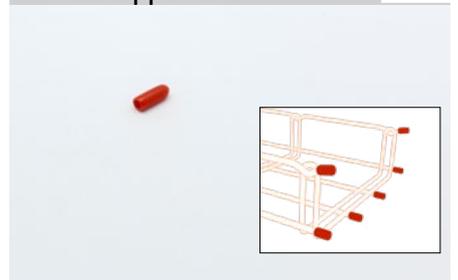


### Verbinder SZM 1-R

schraubloser Verbinder für schnelle Montage



### Schutzkappe für Drähte OK 1



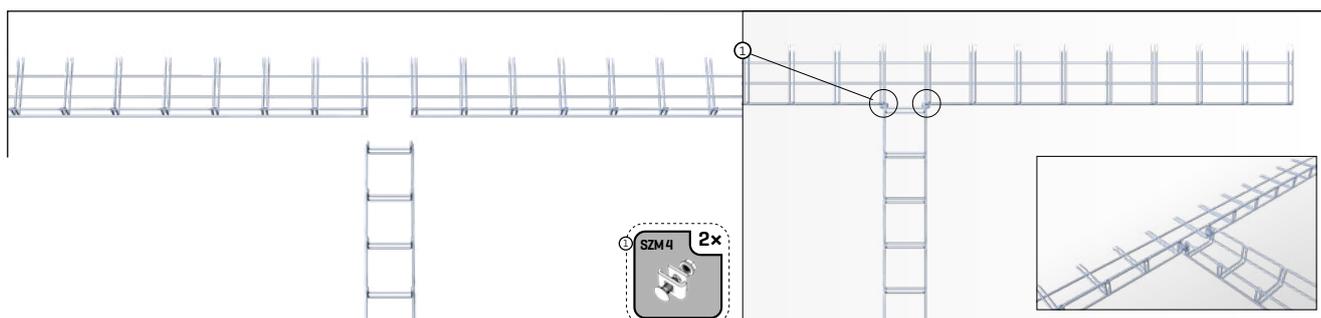
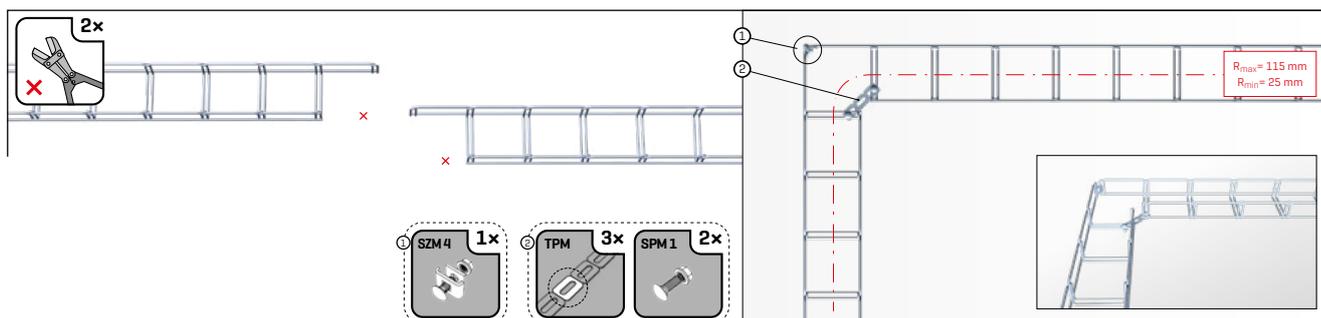
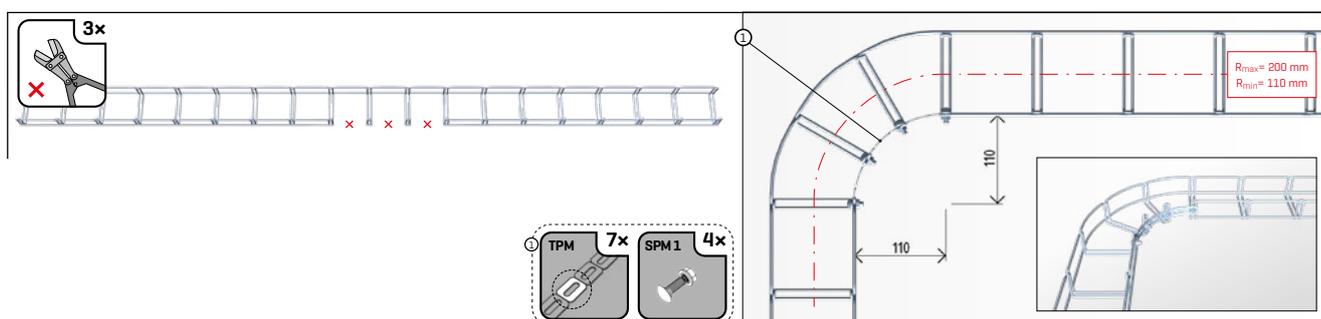
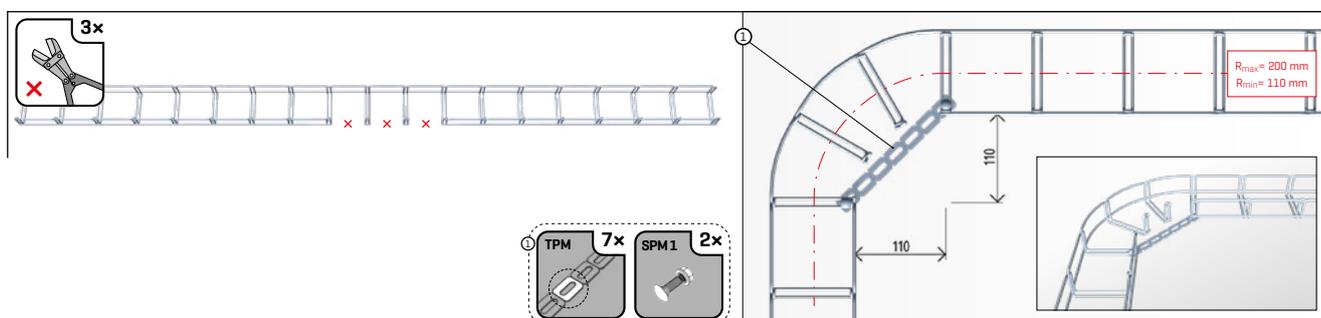
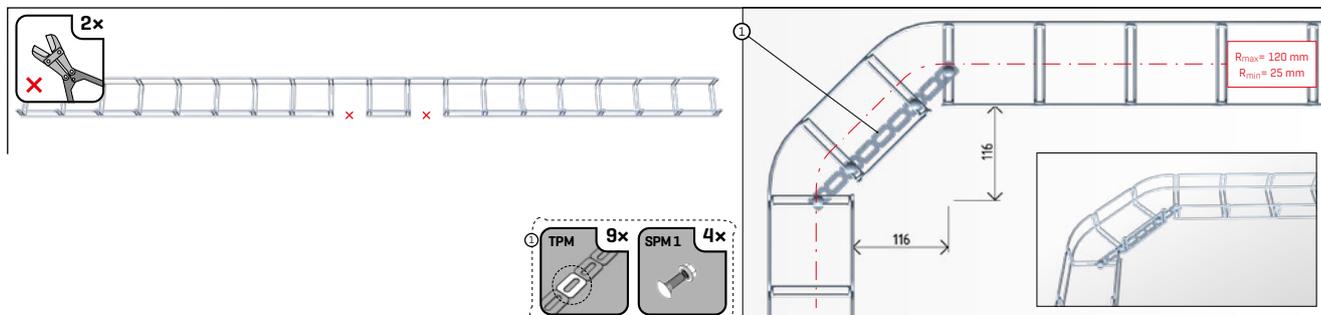
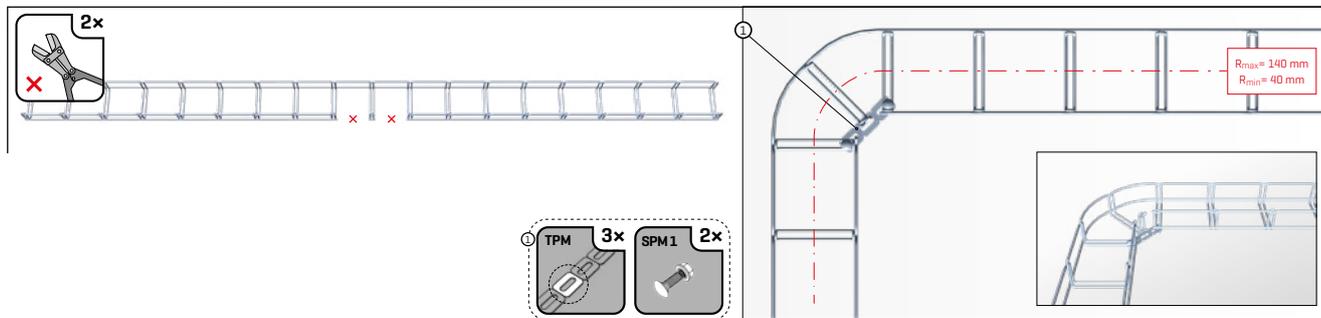
### Bolzenschneider MERKUR

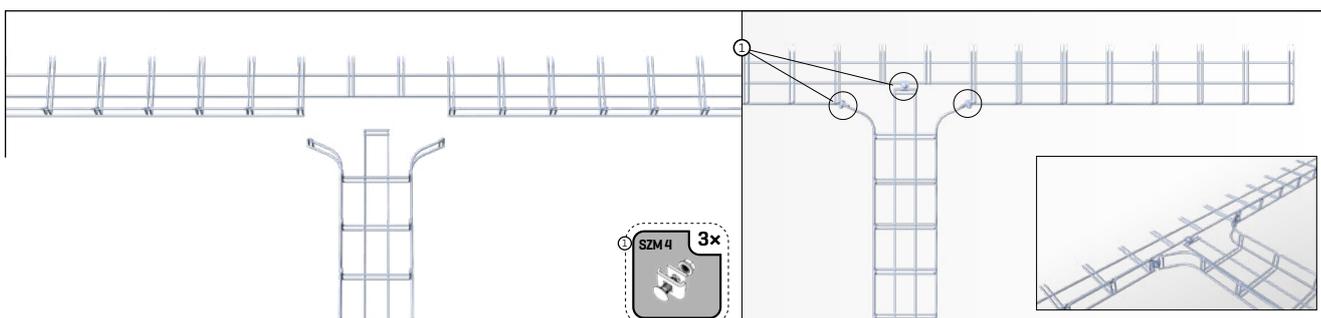
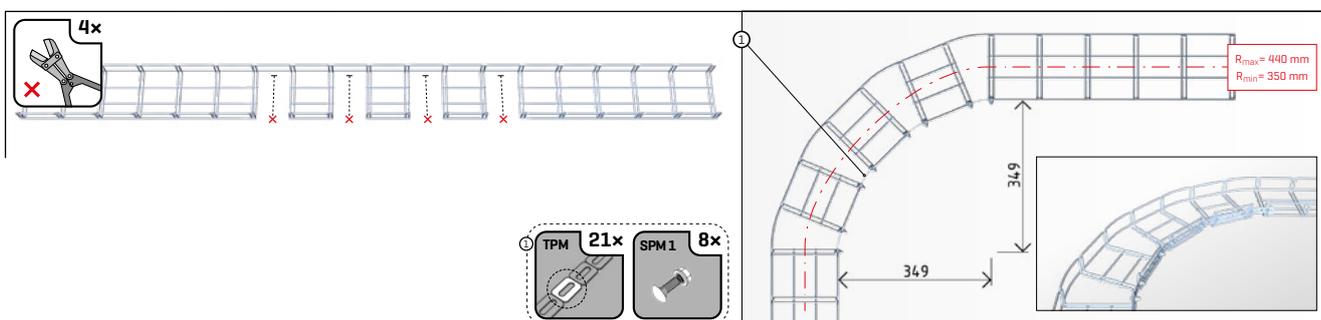
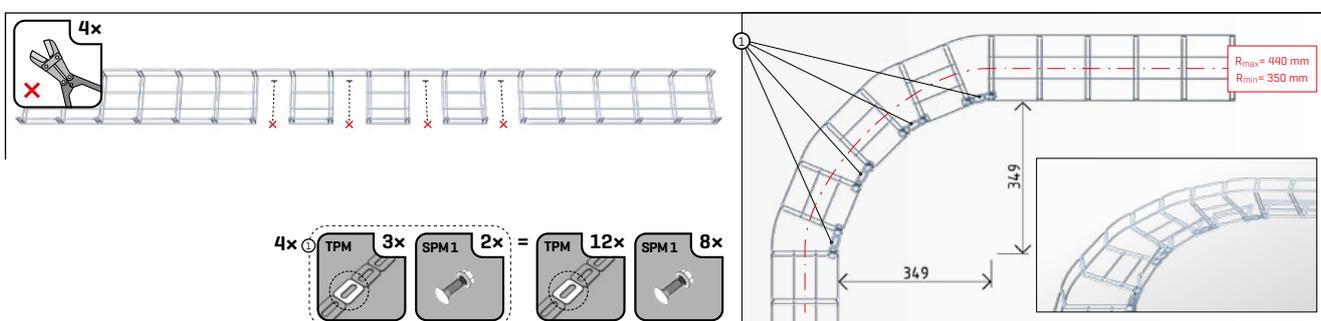
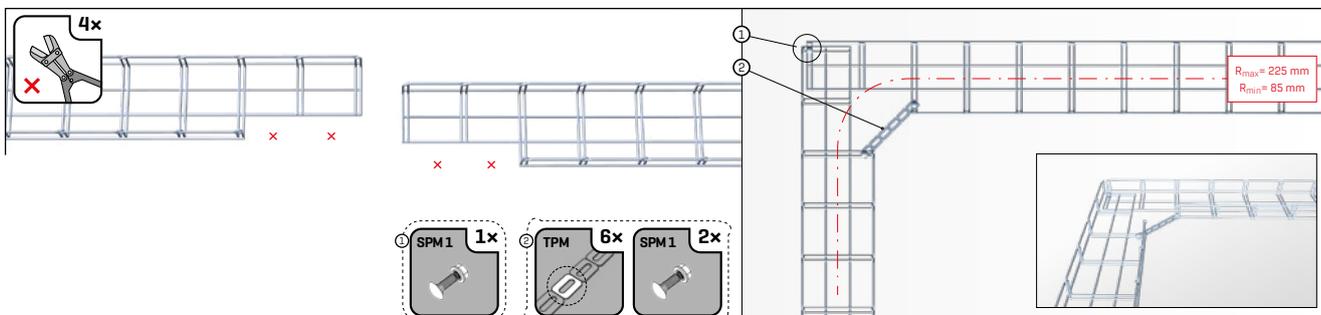
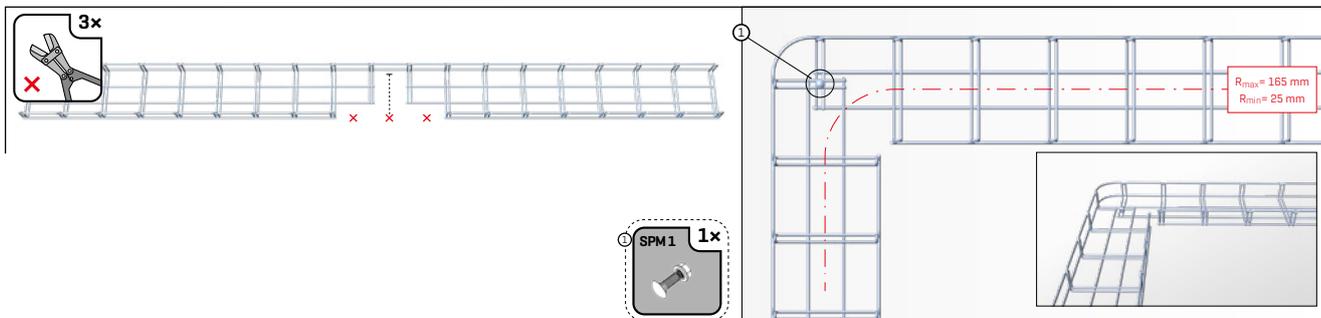
Seitenschneiderklinge



### Zink-Spray, 98% Zink [400 ml]





**5x**

① SPM 1 **1x**    ② TPM **6x**    SPM 1 **2x**

$R_{max} = 275 \text{ mm}$   
 $R_{min} = 85 \text{ mm}$

**4x**

① SPM 1 **1x**    ② TPM **4x**    SPM 1 **2x**

$R_{max} = 235 \text{ mm}$   
 $R_{min} = 45 \text{ mm}$

**4x**

2x ① TPM **8x**    SPM 1 **2x** = TPM **16x**    SPM 1 **4x**

$R_{max} = 490 \text{ mm}$   
 $R_{min} = 300 \text{ mm}$

**4x**

① SPM 1 **2x**

$R_{max} = 220 \text{ mm}$   
 $R_{min} = 30 \text{ mm}$

① SZM 4 **2x**

$R_{max} = 220 \text{ mm}$   
 $R_{min} = 30 \text{ mm}$

**5x**

**SPM1 2x**

$R_{max} = 275\text{ mm}$   
 $R_{min} = 35\text{ mm}$

**6x**

**SPM1 1x** + **TPM 8x** **SPM1 2x** = **TPM 8x** **SPM1 3x**

$R_{max} = 340\text{ mm}$   
 $R_{min} = 100\text{ mm}$

98 98

**5x**

**SZM4 1x** + **SZM4 2x** **SZM4 Lasche D 1x** = **SZM4 7x** **SZM4 Lasche D 2x**

$R_{max} = 640\text{ mm}$   
 $R_{min} = 400\text{ mm}$

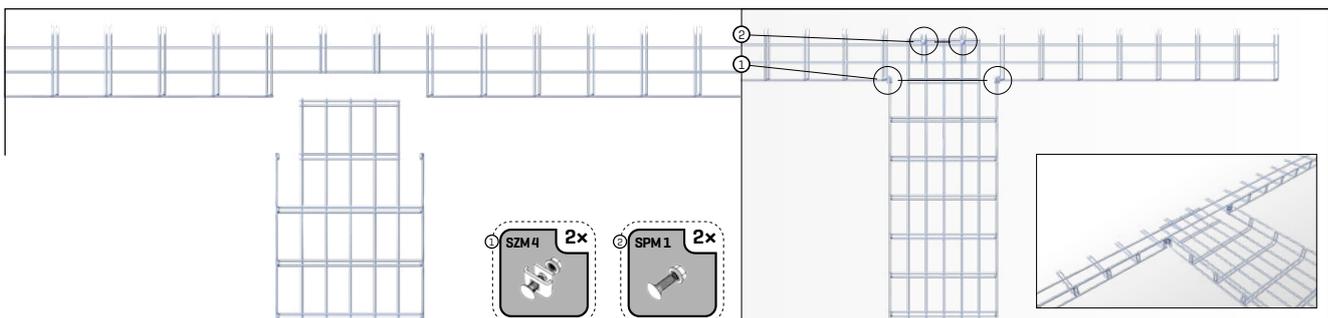
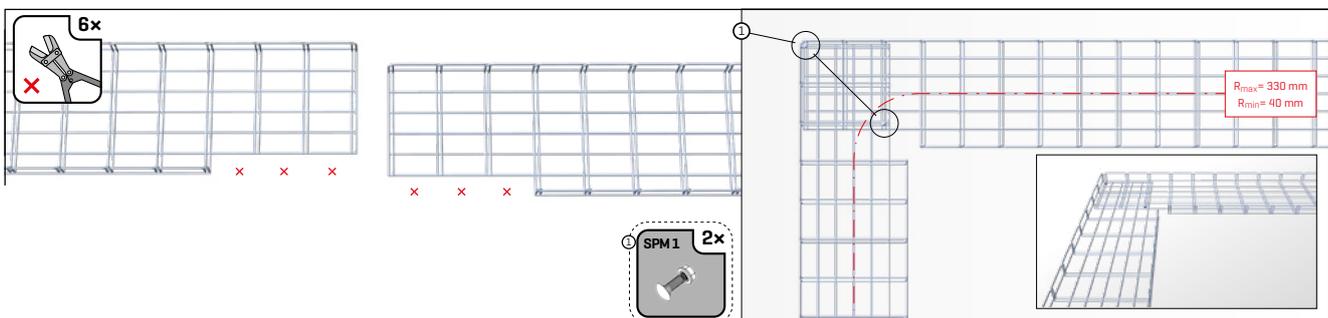
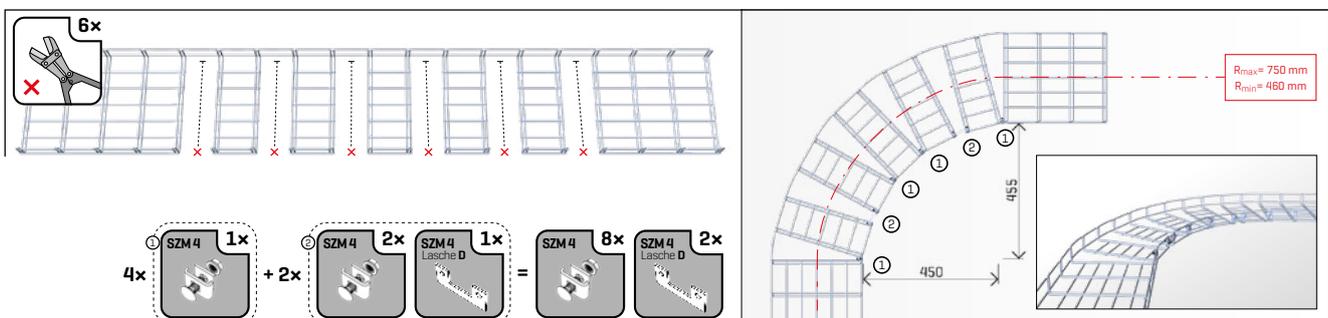
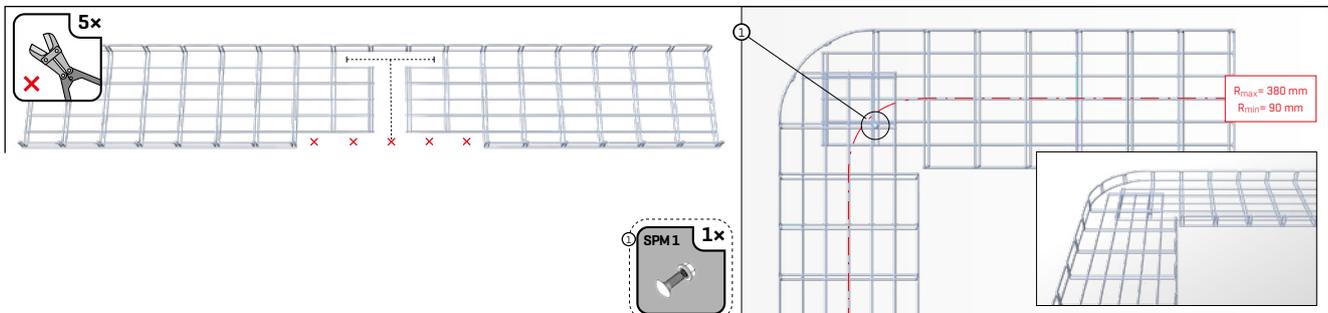
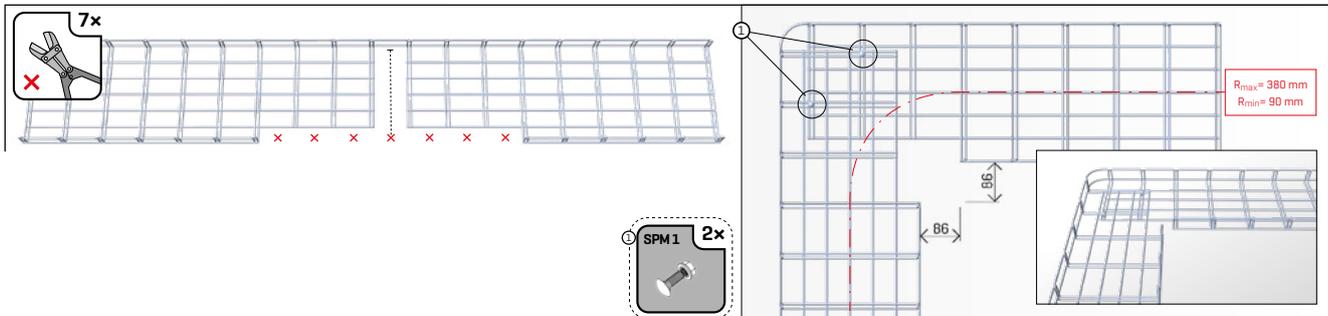
394 394

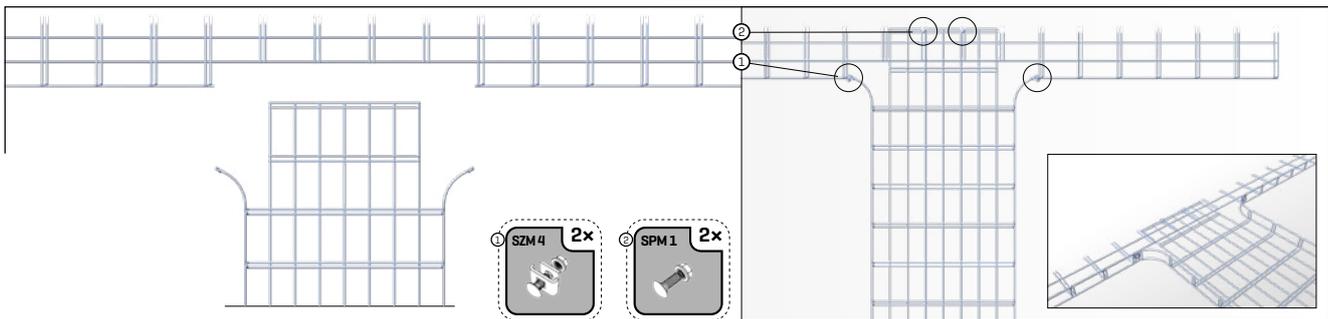
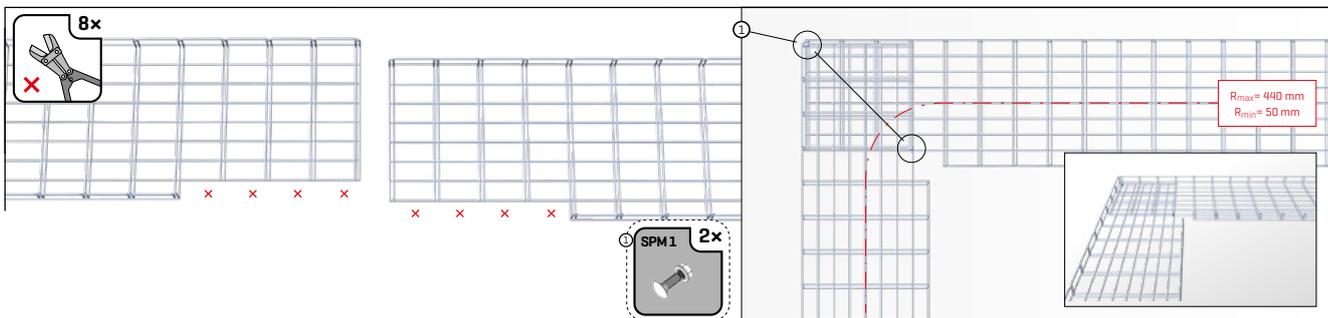
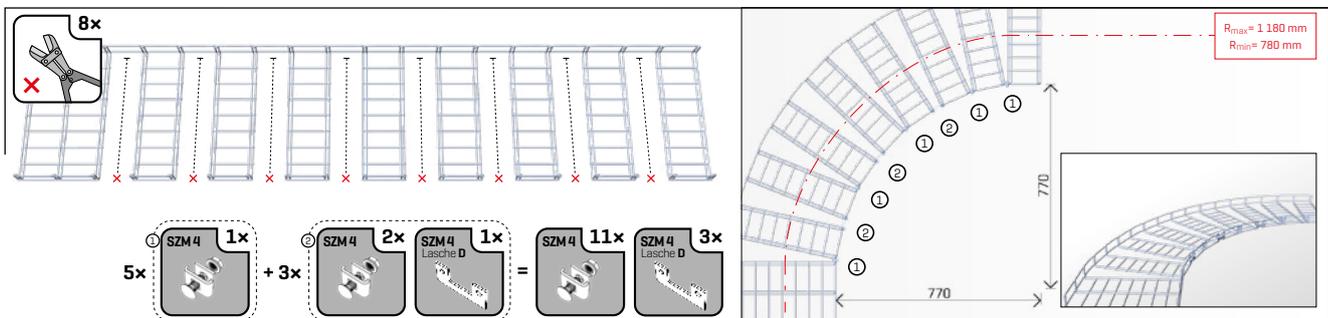
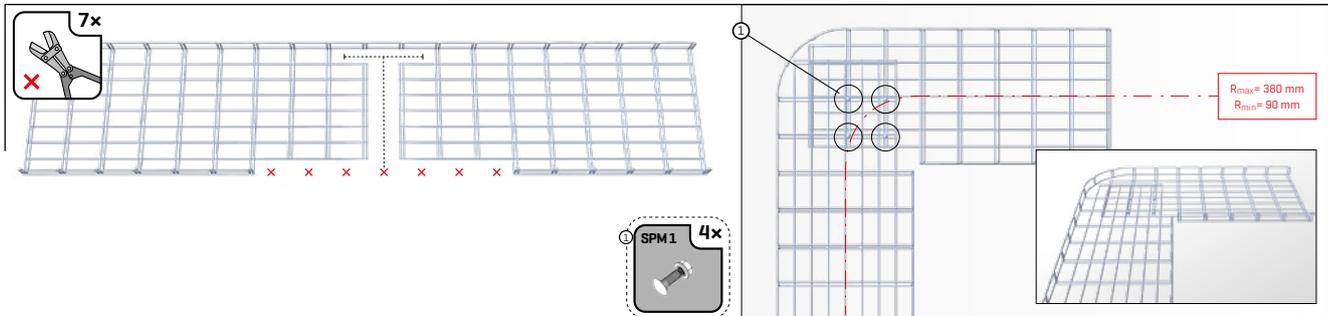
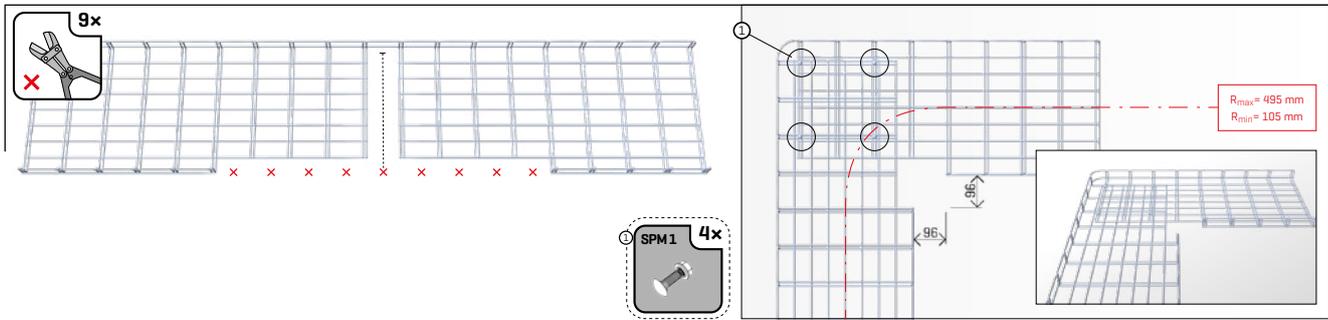
**6x**

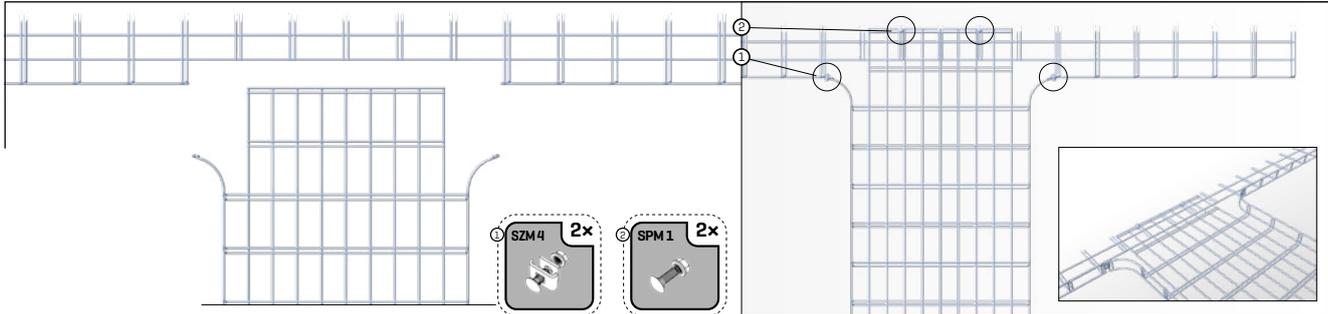
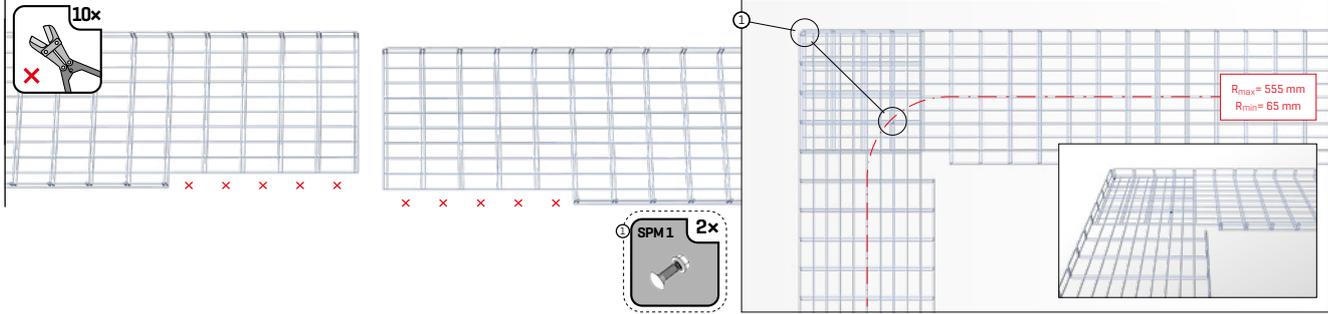
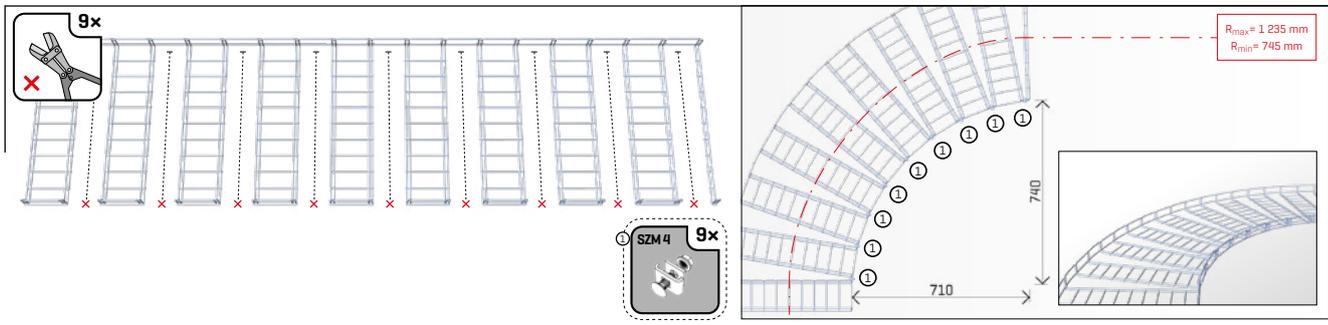
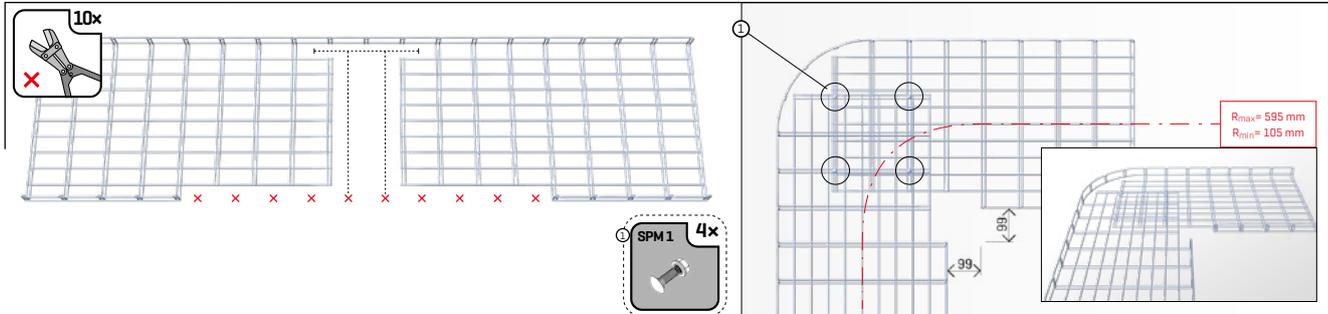
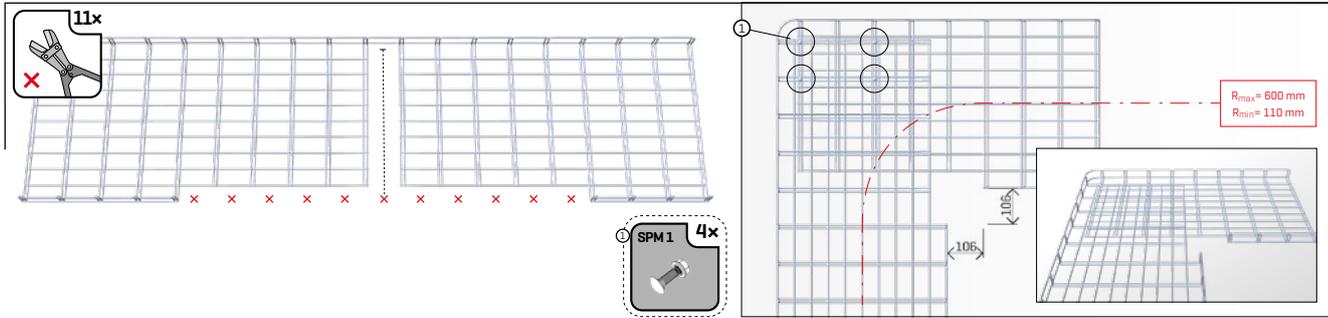
**SPM1 2x**

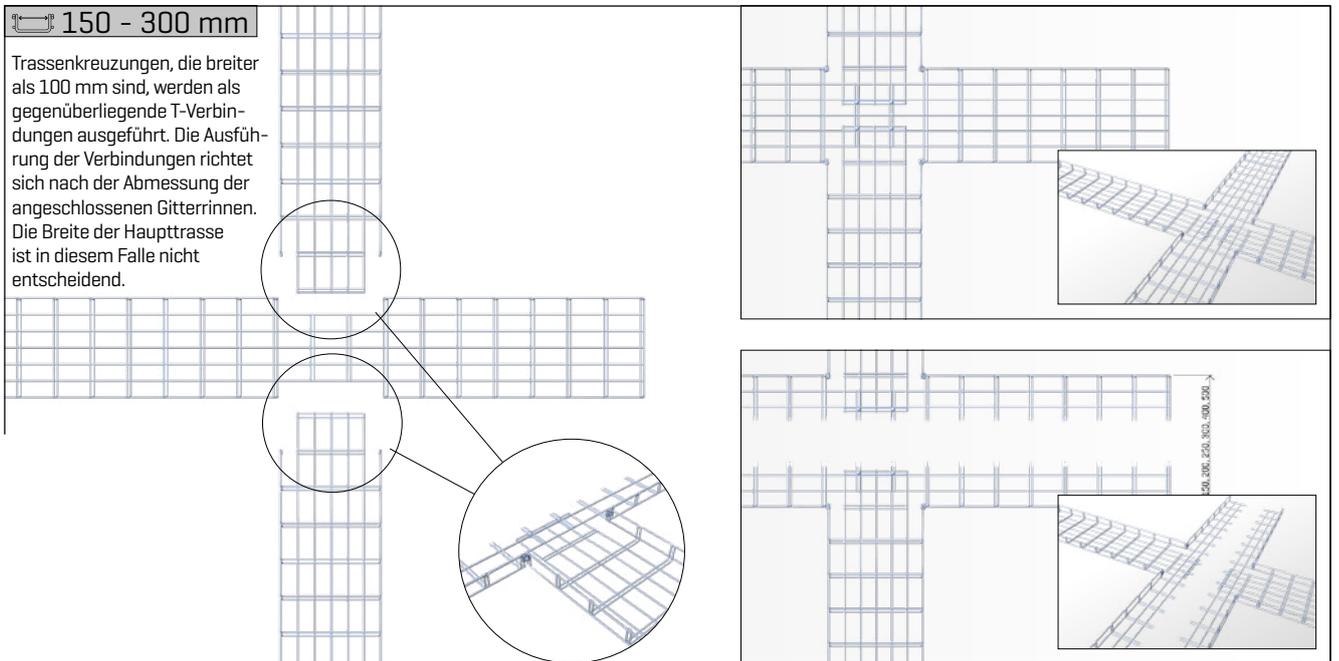
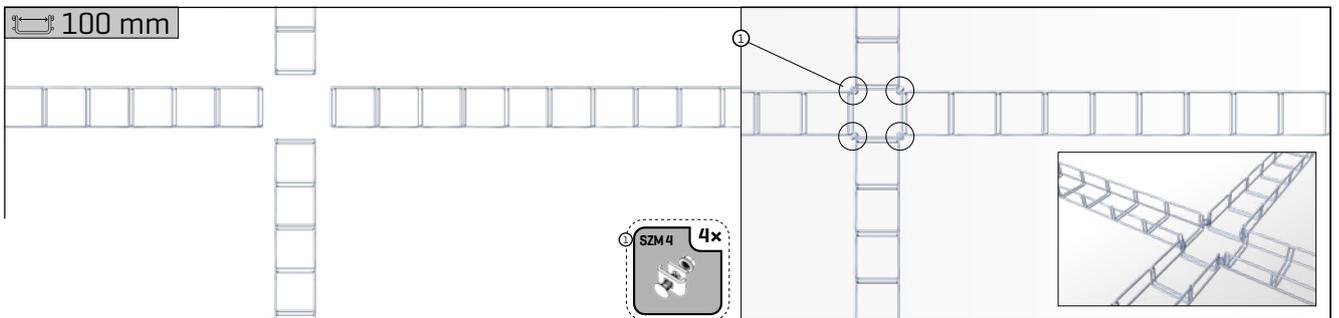
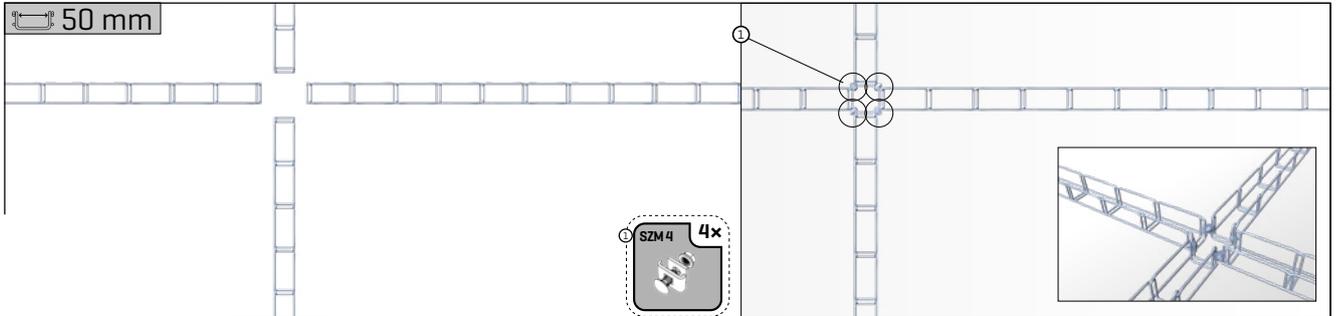
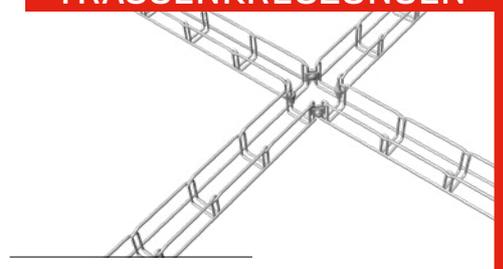
$R_{max} = 330\text{ mm}$   
 $R_{min} = 90\text{ mm}$

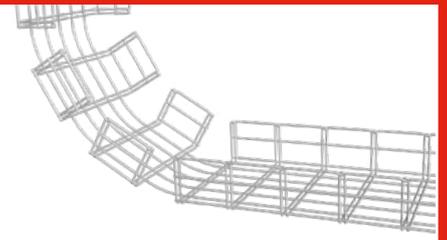
**SZM4 2x** **SPM1 2x**



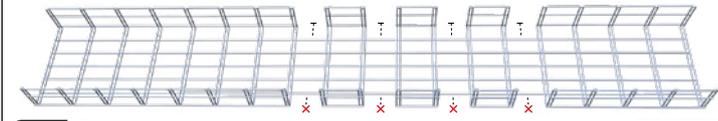




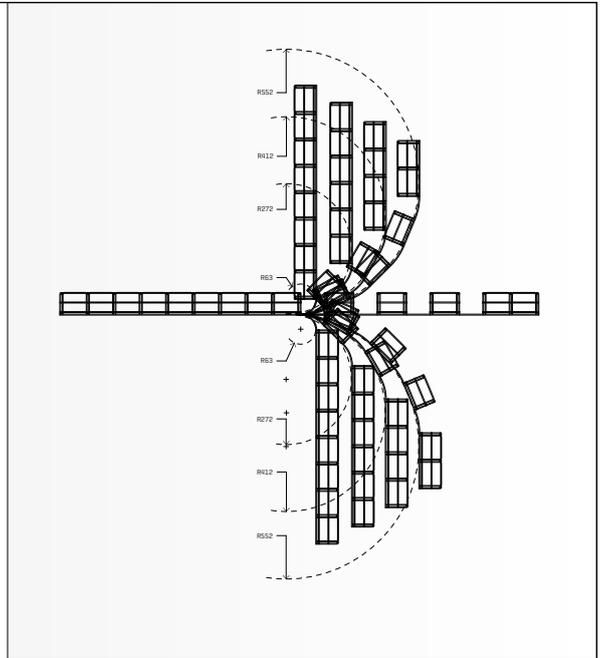
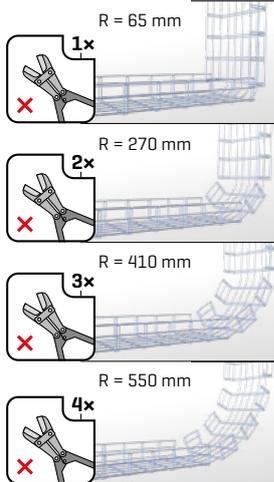




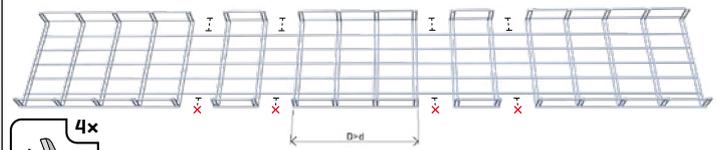
50, 100 mm



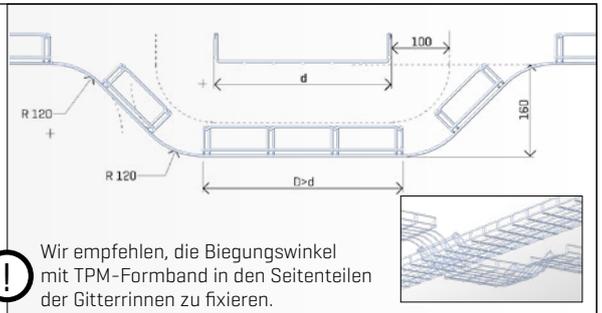
Räumliche Trassenbiegungen als Übergang von der horizontalen zur vertikalen Montage werden gemäß den Anforderungen an den Biegeradius der Trasse ausgeführt. Mit einer größeren Zahl von Schnitten können noch größere Biegeradien ausgeführt werden. Die Biegeradien und das Biegungsdiagramm gelten auch für eine Seitenteilhöhe von 50 mm.



50 mm

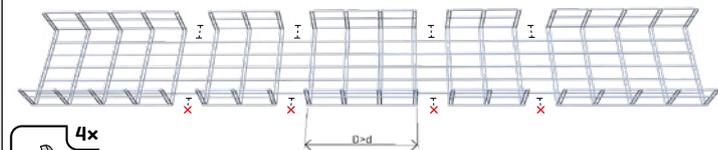


Eine räumliche Umgehung richtet sich nach der Größe der Haupttrasse und der Seitenteilhöhe der gebogenen Trasse.

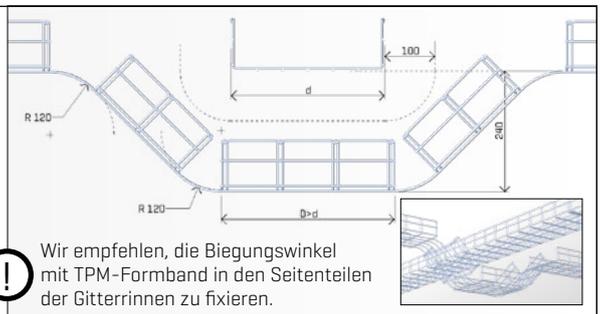


Wir empfehlen, die Biegungswinkel mit TPM-Formband in den Seitenteilen der Gitterrinnen zu fixieren.

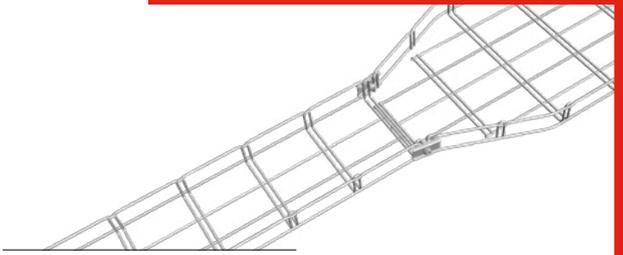
100 mm



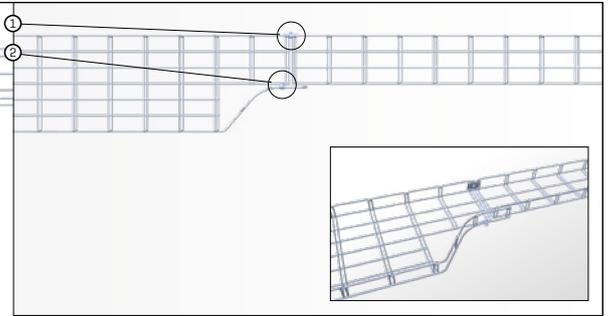
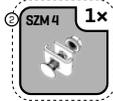
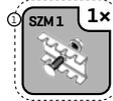
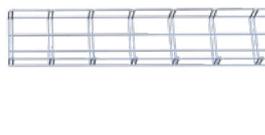
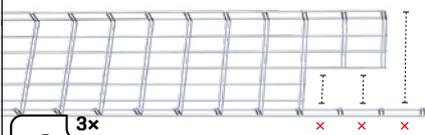
Eine räumliche Umgehung richtet sich nach der Größe der Haupttrasse und der Seitenteilhöhe der gebogenen Trasse.



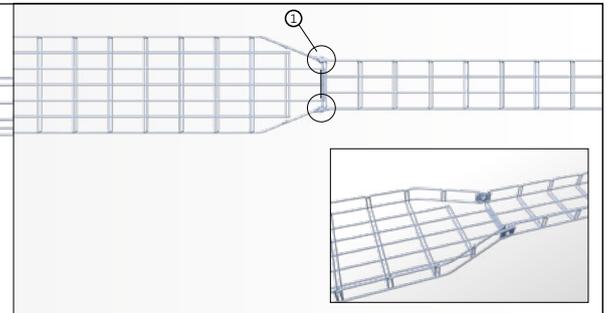
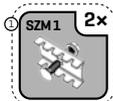
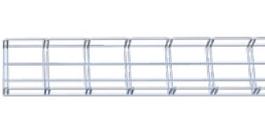
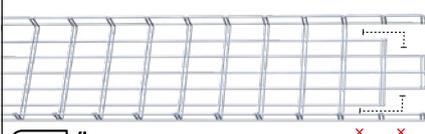
Wir empfehlen, die Biegungswinkel mit TPM-Formband in den Seitenteilen der Gitterrinnen zu fixieren.



## seitlicher Anschluss



## mittiger Anschluss



## kombinierter Anschluss

